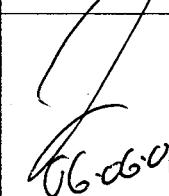
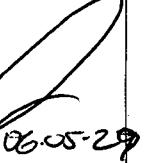


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/06/02
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/05/02	3	-1 piece scrap the origin was wrong. Part out of tolerance by .100. part scrap.		Scrap. destroy & replace. Start from paper origin.	ML 06/05/02			

NOTE: Date & initial all entries

Date: Monday, 5/1/2006 4:23:56 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: END CAP

Job Number: 26919

Part Number: D28501

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DL 06/06/02. (06)

Job Completion



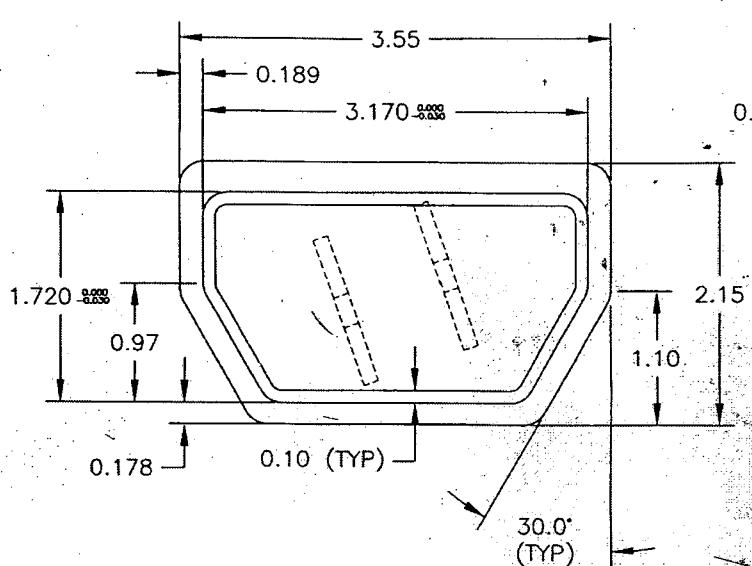
u 06/06/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2850-1 (SHOWN)

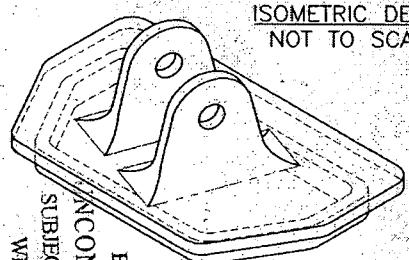
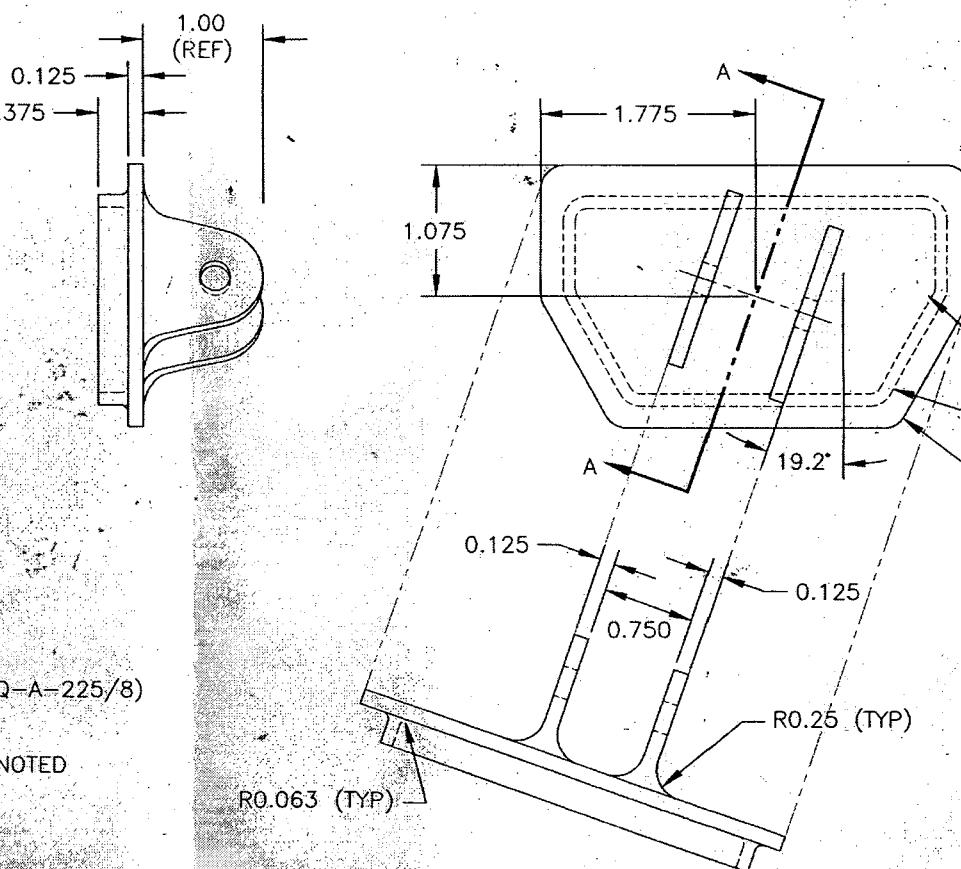
D2850-2 (OPPOSITE)

MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8)

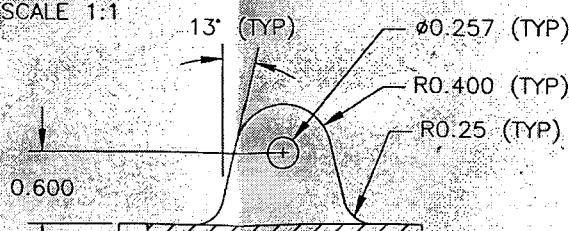
FINISH: NONE

BREAK ALL SHARP EDGES 0.010 TO 0.020

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED



SECTION A-A
SCALE 1:1



A	98.11.10	NEW ISSUE, REPLACES D2357 REV. A AND D2358 REV. B
DESIGN	DRAWN BY	DART AEROSPACE LTD. NANOOSE BAY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2850
DATE		REV. A SHEET 1 OF 1 TITLE HIGH FLOAT STEP END BRACKET 1:1
98.11.10		

RELEASED
05/12/98 RE



NO. 26919
WORK ORDER
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
SHOP COPY
RETURN TO
ENGINEERING

DART AEROSPACE LTD

Work Order: 26919

Description: HIGH FLOAT STEP END BRACKET

Part Number: 02850-1

Inspection Dwg: D2850 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:

9m

Audited by

Prototype Approval:

Date:

06/05/29

Date:

$\mathbf{B} = \mathbf{t} \cdot \mathbf{e}$

WAX

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	